

1. Identification

Product identifier FLEXJOINT™ 700 Topcoat Catalyst

Other means of identification None.

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name Armor Limited, Inc.

Address 2410 US-15 South, Sumter, SC 29150

After hours telephone number 1-877-982-7667

Normal work hours telephone number 1-877-982-7667

Website www.armor-inc.com

E-mail customerservice@armor-inc.com

Emergency 24-hour telephone number CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887

Information on operation hours 8:00am to 5:00pm

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2

Health hazards Skin corrosion/irritation Category 1B

Specific target organ toxicity, single exposure Category 3 narcotic effects

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Causes severe skin burns and eye damage. May cause drowsiness or dizziness.

Precautionary statement

Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Wash thoroughly after handling. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/protective clothing/eye protection/face protection.

Response

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Specific treatment see Section 4 of this SDS. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. In case of fire: Use appropriate media to extinguish. Wash contaminated clothing before reuse.

Storage

Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
ETHANOL		64-17-5	< 95
KETIMINE		25707-70-4	< 30
METHANOL		67-56-1	< 10

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Do not induce vomiting. If ingestion of a large amount does occur, call a poison control center immediately.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol foam. Dry chemicals. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Carbon monoxide and carbon dioxide.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.
Fire fighting equipment/instructions	Cool containers exposed to heat with water spray and remove container, if no risk is involved. Move containers from fire area if you can do it without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors or mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Vapors may form explosive mixtures with air. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not smoke. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage. Ground and bond containers when transferring material. Keep container tightly closed when not in use.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Keep in an area equipped with sprinklers.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
ETHANOL (CAS 64-17-5)	PEL	1900 mg/m3 1000 ppm
METHANOL (CAS 67-56-1)	PEL	260 mg/m3 200 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
ETHANOL (CAS 64-17-5)	STEL	1000 ppm
METHANOL (CAS 67-56-1)	STEL	250 ppm
	TWA	200 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
ETHANOL (CAS 64-17-5)	TWA	1900 mg/m3 1000 ppm
METHANOL (CAS 67-56-1)	STEL	325 mg/m3 250 ppm
	TWA	260 mg/m3 200 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
METHANOL (CAS 67-56-1)	15 mg/l	Methanol	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

METHANOL (CAS 67-56-1)

Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

METHANOL (CAS 67-56-1)

Skin designation applies.

US - Tennessee OELs: Skin designation

METHANOL (CAS 67-56-1)

Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

METHANOL (CAS 67-56-1)

Danger of cutaneous absorption

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

METHANOL (CAS 67-56-1)

Can be absorbed through the skin.

Appropriate engineering controls

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear chemical splash goggles and face shield when eye and face contact is possible due to splashing or spraying of material.

Skin protection

Hand protection

Rubber gloves resistant to methyl ethyl ketone.

Other

Wear suitable protective clothing. Chemical apron.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

Amber.

Odor

Organic Solvent.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

172.4 °F (78 °C)

Flash point

57.2 °F (14.0 °C)

Evaporation rate

Not available.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

Not available.

Vapor density

Not available.

Relative density

Not available.

Solubility(ies)

Solubility (water)

Not available.

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature

Not available.

Decomposition temperature

Not available.

Viscosity Not available.

Other information

Specific gravity 0.82

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Aldehydes. Esters. Alkyl oxides. Ammonia. Halogens. Acid anhydrides.

Hazardous decomposition products Carbon monoxide. Carbon dioxide.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause drowsiness and dizziness.

Skin contact Causes severe skin burns and eye damage.

Eye contact Causes serious eye damage.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity

Product	Species	Test Results
FLEXJOINT™ 700 Topcoat Catalyst		
Acute		
Inhalation		
LC50	Rat	1750 mg/l, 6 Hours

Components	Species	Test Results
ETHANOL (CAS 64-17-5)		
Acute		
Oral		
LD50	Rat	6.2 g/kg
METHANOL (CAS 67-56-1)		
Acute		
Dermal		
LD50	Rabbit	15800 mg/kg
Inhalation		
LC50	-	43.68 mg/l, 6 Hours
Oral		
LD50	Rat	5628 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization Not available.

Germ cell mutagenicity Not available.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Not available.

**Specific target organ toxicity
- single exposure** Not available.

**Specific target organ toxicity
- repeated exposure** Not available.

Aspiration hazard Not available.

12. Ecological information

Ecotoxicity Components of this product are hazardous to aquatic life.

Product		Species	Test Results
FLEXJOINT™ 700 Topcoat Catalyst			
Aquatic			
Crustacea	EC50	Daphnia	7708.5024, 48 hours
Fish	LC50	Fish	11432.4463, 96 hours
<i>Acute</i>			
Crustacea	EC50	Daphnia	9.0584, 48 hours estimated
Fish	LC50	Fish	49.4118, 4 days estimated
Components			
ETHANOL (CAS 64-17-5)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Water flea (Daphnia magna)	>= 7.7 - <= 11.2 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	42, 4 days
METHANOL (CAS 67-56-1)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Water flea (Daphnia magna)	> 10000 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	> 100 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential Not available.

Partition coefficient n-octanol / water (log Kow)

ETHANOL	-0.31
METHANOL	-0.77

Mobility in soil Not available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues /
unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN2924
UN proper shipping name	Flammable liquids, corrosive, n.o.s., MARINE POLLUTANT
Transport hazard class(es)	
Class	3
Subsidiary risk	8
Label(s)	3, 8
Packing group	II
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Not available.
Special provisions	IB2, T11, TP2, TP27
Packaging exceptions	150
Packaging non bulk	202
Packaging bulk	243

IATA

UN number	UN2924
UN proper shipping name	Flammable liquid, corrosive, n.o.s.
Transport hazard class(es)	
Class	3
Subsidiary risk	8
Packing group	II
Environmental hazards	No.
ERG Code	3CH
Special precautions for user	Not available.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN2924
UN proper shipping name	FLAMMABLE LIQUID, CORROSIVE, N.O.S., MARINE POLLUTANT
Transport hazard class(es)	
Class	3
Subsidiary risk	8
Packing group	II
Environmental hazards	
Marine pollutant	Yes
EmS	F-E, S-C
Special precautions for user	Not available.

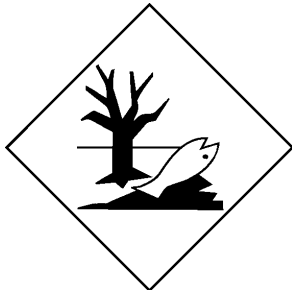
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

DOT





Marine pollutant



15. Regulatory information

US federal regulations

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

ETHANOL (CAS 64-17-5)

Listed.

METHANOL (CAS 67-56-1)

Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)

Skin corrosion or irritation

Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
METHANOL	67-56-1	< 10

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

METHANOL (CAS 67-56-1)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

ETHANOL (CAS 64-17-5)

Low priority

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

METHANOL (CAS 67-56-1)

California Proposition 65

WARNING: WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

ETHANOL (CAS 64-17-5)

Listed: April 29, 2011

Listed: July 1, 1988

California Proposition 65 - CRT: Listed date/Developmental toxin

ETHANOL (CAS 64-17-5)

Listed: October 1, 1987

METHANOL (CAS 67-56-1)

Listed: March 16, 2012

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 11-29-2022

Version # 01

NFPA ratings
Health: 2
Flammability: 3
Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information
Hazard(s) identification: Response
Hazard(s) identification: Prevention
Hazard(s) identification: Hazard statement
Composition / Information on Ingredients: Disclosure Overrides
GHS: Classification